TRUFORM™

Extruded Aluminum Architectural Profiles

Stucco Profiles

Installation Instructions

GORDON
ARCHITECTURAL+ENGINEERED SOLUTIONS

PART 1 - STORAGE AND HANDLING

1. After receiving materials, transfer material immediately to a safe, dry, climate-controlled place where it will not be damaged during storage.
    a. Do not store Gordon, Inc. product or components outdoors.
    b. Store Crates and / or Cartons flat in a dry location away from activity.
    c. Do not store near corrosive material such as acids, salt, fertilizer, etc.
    d. All materials should be protected during site storage to prevent damage to the finished work from other trades.
    e. Store materials inside a well-insulated area, away from concrete and masonry and protected from the weather, moisture, soiling, abrasion, extreme temperatures and humidity.
    f. Protect the strippable protective covering on metal panels from exposure to sunlight, heat, and high humidity.
    g. Store product in Gordon, Inc.'s unopened packaging until installation of product.
    h. Prevent contact with material that may cause discoloration, staining, or corrosion.
    i. Store in flat, fully supported position.
    j. Store to prevent twisting, bending, abrasion, scratching, and denting.
    k. Do not drop or stand containers on edges or corners.
    l. Gordon, Inc. components and systems are not packaged to receive the load of any other material stored or stacked upon it. Therefore, DO NOT DOUBLE STACK OR STORE OTHER MATERIAL on top of the packages or crates.
2. Inspect all material prior to installation. Do not install any substandard or unacceptable material. Gordon, Inc. will not be responsible for the cost of repair or removal, or costs resulting from removal of rejected material, or the installation of replacement material.
3. To avoid lasting deformation of the Truform™ Architectural Profiles when exposed to temperature and humidity extremes, store this material at or near room temperature. Allow a minimum of 48 hours before installation for the product to adjust to internal room temperature and humidity conditions before installing the Truform™ Architectural Profiles.
4. Material should be cleaned thoroughly prior to installation.

PART 2 - INSTALLATION

Truform™ Achitectural Profiles are designed to be easily installed and field cut to fit varying job conditions. Truform™ Stucco Profiles feature a straight, flat flange for attachment over the weather barrier into the exterior sheathing and framing. Installed on the exterior wall or ceiling, they offer a decorative, architectural element between sections of traditional three coat stucco. (For more information on the Truform™ product offering contact a Truform™ service representative at 800-747-8954).

2.01 - APPLICABLE CODES AND STANDARDS FOR INSTALLATION

1. Project Specifications
2. Architect approved Shop Drawings

2.02 - SPECIAL TOOLS REQUIRED

If field cutting is required:

- Fine tooth saw with a blade recommended for cutting aluminum or metal.
- Wax stick or similar lubricant.

2.03 - INSTALLATION OF TRUFORM™ STUCCO PROFILES

Prior to installation: For best results, store this material at or near room temperature. This is strongly recommended to avoid lasting deformation of the internal components when exposed to temperature and humidity extremes. Allow a minimum of 48 hours before installation for product to adjust to internal room temperature and humidity conditions.

Step 1:

Install building paper behind/under all trims.

Step 2:

Cut Truform™ Stucco Profile to the proper length. Corners should be mitered. Butt joints should be tight and fastened within 3" of ends.

Use a fine-tooth metal cutting saw blade on a chop saw capable of turning 4,000 rpm. Use a wax stick or similar lubricant on the blade prior to cutting.

Step 3:

Screw the profile through the factory-punched, slotted holes 8" to 24" O.C. using fasteners as appropriate to substrate to meet ASTM C1063.

Step 4:

For horizontal applications and vapor barrier applications install building paper over upper nailing flange of Truform™ Stucco Profile, extending upward and under the above building paper overlap.

Step 5:

Install Wire lath over both nailing flanges of Truform™ Stucco Profile.

Step 6:

Apply sealant to all joints and along seams of factory fabricated intersections and corner. (For exterior vapor barrier applications, use optional splice clips with sealant for alignment when installing continuous lengths of Truform™ Stucco Profiles.)

Step 7:

Clean plaster from exposed portions of trim immediately or use masking to protect trim during plastering. Plaster left to dry on the finished surface will stain and discolor the finish.

Do not apply adhesive masking to pre-painted trims for longer than 24 hours. Release sheets are available for most trims for use in lieu of adhesive masking.

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